Each

Thursday, 4/19/2007 10:04:49 AM Date: Eric Charbonneau User: **Process Sheet** : ARM **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 31953 **Estimate Number** : 12579 : NA : D35602 **Part Number** P.O. Number : 4/19/2007 · D3560 UNDER REVIEW **Drawing Number** This issue : N/A Prsht Rev. **Project Number** : NA : SMALL /MED FAB : A First Issue **Drawing Revision** : NIA **Previous Run** : 31446 Material **Due Date** : 4/23/2007 Qty: 1 Um: Written By Checked & Approved By New Issue 06-11-10 JLM Comment : Est Rev:A **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** 1.0 M6061T6B0500X06000 6061-T6 Bar .50" x 6.0" Comment: Qty.: Total: 1.0080 f(s) 1.0080 f(s)/Unit 6061-T6 Bar .50" x 6.0" Batch: M 101919 WATER JET 2.0 **Comment: FLOW WATER JET** 1-Cut as per Dwg D3560 Dwg Rev: UR Prog Rev: UIR 2-Deburr if necessary WM 07 04 19 Note:.507" Dia & .196" Dia Holes are to opened on manual mill after Wateriet 3.0 QC2 INSPECT PARTS AS THEY COME

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HAAS CNC VERTICAL MACHINING #1



Comment: Machine as per Dwg D3560

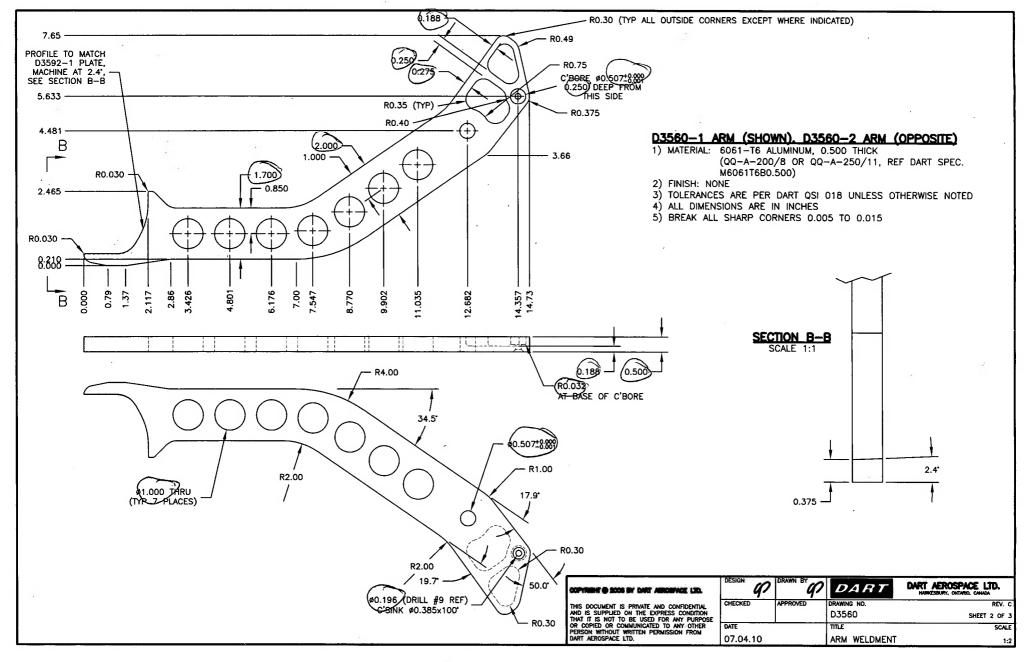
INSPECT PARTS AS THEY COME OFF MACHINE QC2



4.0

5.0

## PRELIMINARY ISSUE OF 67.04.11



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DART AEROSPACE LTD	Work Order: 3/953		
Description: ARM	Part Number: 03560-2	•	
Inspection Dwg: () 3560 Rev: C	Page 1 of 1		

	FIRS	I ARTICLE IN	SPECIE	JN CHE	CKLIST		
		X First Artic	le	Prote	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	l Cor	nments
\$1.000	+.007 001	\$1.003					
80.507	+.00c	80.507					
80.196	T.004	80.196					
80.385X106	I.010	Ø0.394X10t	3				
0.188	±-010	0.190					
0.500	2010	0.503					
R0.032	±. 016	R0.032					
1.700	=.010	1.700					
2000	±.010	2.000					
0,275	± 016	0.275					
0.250	1.010	0.250					
0.788	± 016	0.188					
0.250	t.010	0.251					
80.507	±.000	80.5065					
		2.		-	*		
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Measured by:	gul	Audited by:	III —	P	rototype App	proval:	
Date:	07/04/20	Date:	107.04	,		Date:	
Rev Date	Change		, , , , ,			evised by	Approved
TIEV Date	Juliange					evised by	Approved